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DALL-#-C-B-#-5
Job Sheet 192471



Part No: DALL-#-C-B-#-5

Job Qty: 28 pcs **DAS 21 10 3-30**

Part Name: Thimble



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/26/19

Job Tracking No:

Due Date: 4/2/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#-#-#-# Rev. C IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	28 pcs	4/2/19		0.00	14.00	Large Fab - 1		EZ
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 9	28 pcs	4/2/19		0.00	0.00	QC 9 - 10		APR 03 2019
							QC 9 - 18		
							QC 9 - 24	DAS 24 9-89	
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 5 - 10		
125	QC 5	28 pcs	4/2/19		0.00	0.00	QC 5 - 12		APR 03 2019
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22	DAS 24 9-89	
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		



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Container No: S168878



Part: DALL-#-C-B-#-5

Job No: 192471

Serial No/Batch: S168878

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 04/02/19

				QC 5 - 30		
				QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	28 pcs	4/2/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B
						Packaging 3 - 5 - B4B
						Packaging 3 - 6 - B4B
						Packaging 3 - 7 - B4B
						Packaging 3 - 8 - B4B
						Packaging 3 - 9 - B4B
						Packaging 3 - 10 - B4B
						Packaging 3 - 11 - B4B
						Packaging 3 - 12 - B4B
						Packaging 3 - 13 - B4B
						Packaging 3 - 14 - B4B
						Packaging 3 - 15 - B4B
						Packaging 3 - 16 - B4B
						Packaging 3 - 17 - B4B
						Packaging 3 - 18 - B4B
						Packaging 3 - 19 - B4B
						Packaging 3 - 20 - B4B
						Packaging 3 - 21 - B4B
						Packaging 3 - 22 - B4B
						Packaging 3 - 23 - B4B
						Packaging 3 - 24 - B4B
						Packaging 3 - 25 - B4B
						Packaging 3 - 26 - B4B
						Packaging 3 - 27 - B4B
						Packaging 3 - 28 - B4B
						Packaging 3 - 29 - B4B
						Packaging 3 - 30 - B4B
						Packaging 3 - 31 - B4B
						Packaging 3 - 32 - B4B
						Packaging 3 - 33 - B4B
						Packaging 3 - 34 - B4B
						Packaging 3 - 35 - B4B
						Packaging 3 - 36 - B4B
140	QC 21 - SA	28 pcs	4/2/19	0.00	0.00	QC 21 - SA - 21
						QC 21 - SA - 70
						QC 21 - SA - 53

DAG

21

9-10

APR 03 2019

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: M158974) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
 Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
 125 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3495T51	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	28 Ea (1 ea)	110-Large Fab - Welded Assy-1	5166378
DALL-#-#-#-7	Gusset	28 pcs (1 ea)	110-Large Fab - Welded Assy-1	5144234
DALL-#-C-A-#-6	Retainer	84 pcs (3 ea)	110-Large Fab - Welded Assy-1	5168877

446351-251 1/2" pipe stainless steel

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T51	28	28	0
	DALL-###-7	28	6	0
	DALL-C-A-6	84	0	0
Part Specifications				
Specifications could not be found.				

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